





The CWB Series is designed specifically to meet industrial and commercial process cooling requirements.

These units provide reliable control of the chilled fluid temperature while delivering exceptional energy savings.

All air-cooled models are equipped with variable-speed fans and are suitable for outdoor installation.

Units are available with a variety of pump and tank configurations to satisfy any installation requirement.

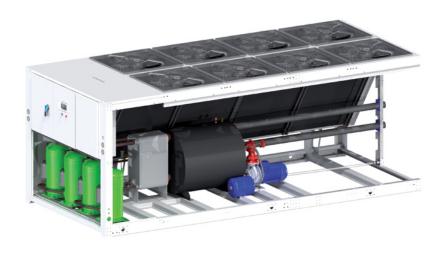
The CWB Series consists of 12 models with cooling capacities from 28 to 150 tons.[1]

^{III} Capacity varies with operating conditions. See technical data table for capacity at standard rating point or contact factory for alternate conditions.

STANDARD FEATURES, OPTIONS, AND ACCESSORIES

| FEATURE | MODEL CWB: | 140-220 | 270-570 |
|--|------------|---------|---------|
| Variable-Speed Condenser Fans | | S | S |
| Refrigerant Pressure Gauges | | S | S |
| Low Fluid Flow Protection | | S | S |
| Environmentally Friendly R410A Refrigerant | | S | S |
| High-Efficiency Scroll Compressor | | S | S |
| Multiple Refrigerant Compressors | | S | S |
| Stainless Steel Brazed Plate Evaporator | | S | S |
| Grooved Fluid Connections | | S | S |
| Threaded Fluid Connections | | 0 | Χ |
| Flanged Fluid Connections | | Χ | 0 |
| Washable Stainless Steel Condenser Filters | | 0 | 0 |
| Condenser Wind Baffles | | 0 | 0 |
| Electro-Coated Condenser | | 0 | 0 |
| Integrated Free-Cooler Circuit | | Χ | 0 |
| Integral Circulation Pump | | 0 | 0 |
| Duplex Pumps | | 0 | 0 |
| Fluid Pressure Gauge | | 0 | 0 |
| Adjustable Fluid Bypass | | 0 | 0 |
| Insulated Unpressurized Tank | | 0 | 0 |
| Pressurized Tank (Stainless or Carbon Steel) | | 0 | 0 |
| Fluid Level Gauge | | 0 | 0 |
| Non-Ferrous Fluid Circuit | | 0 | 0 |
| Freeze Protection Heaters | | 0 | 0 |
| Ethernet and RS485 Interface | | S | S |
| Remote Control Panel | | 0 | 0 |

Key: S = Standard, O = Optional, X = Not available



FLUID CIRCUIT

- Standard models include a stainless steel, brazed plate evaporator, without tank or pump
- > Options include single and dual pumps in a variety of pressures
- > Available with insulated tank in carbon steel or stainless steel
- → Optional non-ferrous fluid circuit
- Fluid differential pressure switch protects evaporator against lowflow condition
- → Fluid pressure gauge (pump discharge pressure)
- → Ability to use glycol mixtures up to 50%

REFRIGERATION CIRCUIT

- → Manufactured with high-quality materials following rigorous brazing procedures and conforming to international standards (PED 97/23/EC)
- > Environmentally friendly R410A refrigerant
- → Refrigerant sight glass with moisture indicator and filter-dryer
- → Electronic expansion valve managed by the controller
- → High and low pressure switches
- → High and low pressure gauges
- High and low pressure access fittings for maintenance and troubleshooting

COMPRESSOR

- → Tandem, hermetic scroll compressors chosen for reliability and efficiency
- → Multiple compressors for energy efficiency and low starting amps
- → Mounted on rubber isolators for noise reduction
- $\rightarrow\,$ Scroll compressors are especially quiet and can handle liquid return without damage
- -> Protected against reverse rotation by an electronic phase monitor
- → Crankcase heater prevents liquid slugging on start-up

EVAPORATOR

- → Stainless steel, brazed plate evaporators are compact and highly efficient
- ightarrow Evaporators are protected against freezing by the microprocessor controller
- → Evaporator has two refrigerant circuits and a single fluid circuit (CWB270 to CWB570)

CONDENSER

- > Microchannel design is compact and highly efficient
- → All-aluminum construction eliminates the risk of galvanic corrosion
- Variable-speed fan allows operation over a wide ambient temperature range

| CHILLER TECHNICAL DATA | Model | CWB 140 | CWB 160 | CWB 190 | CWB 220 | CWB 270 | CWB 300 | CWB 320 | CWB 380 |
|---------------------------------|-----------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Power Supply | [V/Ph/Hz] | 460/3/60 | 460/3/60 | 460/3/60 | 460/3/60 | 460/3/60 | 460/3/60 | 460/3/60 | 460/3/60 |
| Cooling Capacity [1] | [tons] | 28.3 | 33.5 | 38.0 | 44.1 | 55.4 | 61.1 | 64.1 | 76.9 |
| Fluid Flow Rate | [gal/min] | 68 | 80 | 91 | 106 | 133 | 146 | 154 | 184 |
| P3 Pump (Standard Pressure) | [psig] | 58 | 56 | 56 | 54 | 49 | 48 | 47 | 46 |
| P5 Pump (High Pressure) | [psig] | 79 | 76 | 77 | 74 | 78 | 77 | 76 | 76 |
| P2 Pump (Low Pressure) | [psig] | 34 | 32 | 33 | 30 | 40 | 38 | 38 | 37 |
| Refrigerant Type | | R410A |
| Compressor Type | | Scroll |
| Number of Compressors | | 2 | 2 | 2 | 2 | 4 | 4 | 4 | 4 |
| Number of Refrigerant Circuits | | 1 | 1 | 1 | 1 | 2 | 2 | 2 | 2 |
| Evaporator Type | | Brazed Plate |
| Condenser Type | | Microchannel |
| Electrical Enclosure Rating (2) | | IP54 |
| Sound Pressure Level [3] | [dbA] | 60 | 60 | 59 | 59 | 61 | 62 | 62 | 62 |
| Tank Capacity | [gal] | 124 | 124 | 124 | 124 | 159 | 159 | 159 | 159 |
| Fluid Connection Type | | Grooved |
| Fluid Connection Size | [inch] | 2 1/2 | 2 1/2 | 2 1/2 | 2 1/2 | 3 | 3 | 3 | 3 |
| Width | [inch] | 43.5 | 43.5 | 43.5 | 43.5 | 86.8 | 86.8 | 86.8 | 86.8 |
| Depth | [inch] | 118.3 | 118.3 | 157.6 | 157.6 | 118.3 | 118.3 | 118.3 | 157.6 |
| Height | [inch] | 78.0 | 78.0 | 78.0 | 78.0 | 78.0 | 78.0 | 78.0 | 78.0 |
| Weight (with empty tank) | [lb] | 2579 | 2601 | 2844 | 2866 | 3990 | 4034 | 4079 | 4960 |
| Weight (with full tank) | [lb] | 3615 | 3637 | 3879 | 3902 | 5312 | 5356 | 5400 | 6282 |

ELECTRICAL PANEL

- Manufactured in compliance with international standards (EN 60204) using UL-recognized components
- > Electrical cabinet constructed of powder-coated galvanized steel
- Disconnect switch with door lock prevents access to panel when energized

MICROPROCESSOR CONTROLLER

- > Optimizes unit performance and maintains fluid temperature
- > Controls and displays the fluid temperature
- Turns the compressors on and off while protecting against short cycling
- → Turns the pump(s) on and off; equalizes pump operating times (double pump models)
- Regulates condenser fan speed
- Protected by a watertight cover
- → Displays key operating parameters and the following alarm conditions
 - → High and low refrigerant pressure
 - → High refrigerant discharge temperature
 - → Low fluid differential pressure
 - → Incorrect phase sequence
 - → Compressor, pump, or fan motor protector tripped

CWB 510

CWB 570

- → Temperature probe or pressure sensor failure
- → High fluid temperature
- → Evaporator anti-freeze
- → Electronic expansion valve fault
- → Optional remote control panel

CWB 450

CWB 420

UNIT CONSTRUCTION AND MAINTENANCE

- Cabinet frame and panels are powder-coated and suitable for outdoor installation
- Panels are easily removed, providing convenient access for maintenance and repair
- → All fasteners are stainless or zinc-plated steel for corrosion resistance
- Protection to IP54 standard on all models; suitable for outdoor installation
- Designed for ease of operation and maintenance

FACTORY TESTING OF EVERY CWB UNIT

- → Pressurization and helium leak detection of refrigeration circuit
- > Pressurization and leak testing of fluid circuit
- → Chiller/Heat pump performance and power consumption at full load
- ightarrow Proper operation of all controls, safety devices, and alarms
- → Electrical tests according to international standards (EN 60204)

| 460/3/60 | 460/3/60 | 460/3/60 | 460/3/60 |
|--------------|--------------|--------------|--------------|
| 83.9 | 90.1 | 103.4 | 116.7 |
| 201 | 216 | 248 | 280 |
| 44 | 42 | 52 | 49 |
| 74 | 73 | 63 | 61 |
| 35 | 33 | 38 | 36 |
| R410A | R410A | R410A | R410A |
| Scroll | Scroll | Scroll | Scroll |
| 4 | 4 | 4 | 4 |
| 2 | 2 | 2 | 2 |
| Brazed Plate | Brazed Plate | Brazed Plate | Brazed Plate |
| Microchannel | Microchannel | Microchannel | Microchannel |
| IP54 | IP54 | IP54 | IP54 |
| 61 | 61 | 62 | 62 |
| 159 | 159 | 159 | 159 |
| Grooved | Grooved | Grooved | Grooved |
| 3 | 3 | 3 | 3 |
| 86.8 | 86.8 | 86.8 | 86.8 |
| 157.6 | 157.6 | 197.0 | 197.0 |
| 78.0 | 78.0 | 78.0 | 78.0 |
| 5004 | 5049 | 5842 | 5842 |
| 6326 | 6370 | 7164 | 7164 |
| | | | |



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